



Product code : 086000

EMFIBOIS 860

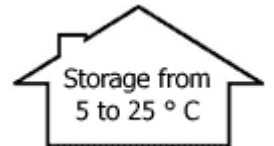
Water resistant according to standard EN 204-D2

DESCRIPTION

EMFIBOIS 860 is a polyvinyl acetate water-based adhesive.

AREAS OF APPLICATIONS

EMFIBOIS 860 is used in the furniture industry for bonding of wood, laminated panels, veneer, profiles.



ADVICE

See also material safety data sheet

TECHNICAL DATA

Color	Beige
Viscosity	Brookfield RVT / spindle 6 / 20 rpm : 11,000 ± 1,000 mPa.s
Density at 20°C	1.24
pH	Approx. 7
Application temperature	12 to 25 °C (adhesive and substrates)
Open time at 20 °C	10 to 15 min
Final setting time at 20 °C	24 to 48 h
Cleaner	Water
Specific data	Chalking temperature : +5 °C

INSTRUCTIONS FOR USE

Substrates preparation :

The substrates to be assembled must be dry, dust free and not have any traces of grease or other contaminants that could adversely affect the bonding performance.

If necessary, rub down surfaces beforehand.

Wood humidity should be between 8 and 12 %, not over 15 %.

Application :

Homogenize if necessary before use.

Apply an even layer onto one of the surfaces to be bonded with a notched spreader, a brush or a roller.

Assemble immediately or during the 2 following minutes and clamp at a pressure between 2 and 5 daN/cm² according to the type of wood.

Pressing time depends on type of wood, hygrometry, temperature and coating weight.

Cleaning :

Excess adhesive, smudges and tools can be cleaned with water.

CONSUMPTION

100 to 150 g/m² according to the type of wood and application method.

STORAGE AND SHELF LIFE

12 months in closed original packaging stored between 10 and 25 °C. Do not expose to frost.

PACKAGING

6 and 25 kg plastic buckets.

500 g bottles.

Contact us for other packaging options.

SAFETY

Read material safety data sheet.

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

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