

DECLARATION OF PERFORMANCE

according Annex III of the Regulation (EU) No 305/2011

No. 023/680

1. Unique identification code of the product-type :

EMFICOL PVC / PVC

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4) :

Batch number : see packaging of the product

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer :

Adhesive for non-pressure thermoplastic piping systems

EN 14680

PVC - U

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5) :

EMFI S.A.S.

3, Rue Ettore Bugatti

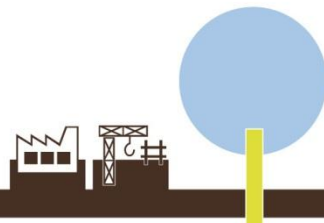
F - 67500 HAGUENAU

5. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V :

System 4

6. In case of the declaration of performance concerning a construction product covered by a harmonised standard :

The laboratory CSTB performed the type tests and issued a test report.



7. Declared performance :

Substrate : PVC-U

Essential characteristics	Testing Standards	Performances	Harmonised technical specification
Shear strength after a setting time of 1 h	EN ISO 9311-2	Compliant	EN 14680 : 2006
Shear strength after a setting time of 24 h	EN ISO 9311-2	Compliant	
Shear strength after a setting time of 480 h + 96 h (60 °C)	EN ISO 9311-2	Compliant	
Resistance to high temperature cycles	EN 1055	Compliant	
Shelf life	EN ISO 9311-2	Compliant	

8. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by : Vincent FRAYSSE – Site Manager



Hagenau, 02/06/2014